

# Kodak Clean'N'Clear Anti-Reflective Coating

## SPECIAL EDGING INSTRUCTIONS

Listed below are special edging instructions required to prevent slippage on lenses coated with the new KODAK Clean'N'Clear Anti-Reflective Coating which is applied to KODAK Unique Progressive Lens orders. These instructions (along with edging pads) are included with each order containing KODAK Clean'N'Clear Coating.

**IMPORTANT: Do not rub or clean lenses before edging.** For successful edging, KODAK Clean'N'Clear coated lenses have surfaces specially prepared to promote adhesion when using the provided edging pads. Cleaning or rubbing the lens will destroy this synergy. Failure to follow these instructions will likely cause axis slippage.

- Select the lowest head pressure or the lowest torque producing process you can.
- Apply the 3M™ LEAP™ LSE pads as follows: apply the non-printed side to the block and the printed (3M logo) side to the lens. Each side of the pad has a different adhesive.
- Choose the largest block size possible.
- Always match the ram size to the chuck size.
- If using rigid blocks, be sure the correct base curve of the block is used.
- After edging, clean the marks off with isopropyl alcohol.
- For marking the lens, use a pen similar to the Staedtler® Lumocolor® permanent special marker brand.

If your lab does not edge lenses, please forward the lenses, edging pads and instructions to the edging lab.

***Call Signet Armorlite Technical Support at 1-800-759-4630 with any questions.***

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### **KODAK Clean'N'Clear Lens Coating**

- Premium AR available exclusively on KODAK Unique Progressive Lenses.
- Includes all the features and benefits of KODAK Clear™ Coating.
- Contains anti-static properties that resist clinging dust.
- Provides a slicker hydrophobic coating for edging purposes.
- Includes a lifetime warranty.